



For Eurocert certification of steel structures the following guidance for welding coordinator personnel is notified to lead auditors on 07/10/2020. With respect to the welding operations being supervised, welding coordination personnel shall have a technical knowledge according to the following table (table **14 and 15 of ISO 1090-2 :2018**) in which B, S and C are respectively basic, specific, and comprehensive knowledge.

What is required for each level of knowledge from the certification body is analyzed below:

C – International or European Welding Engineer, official state certificate issued by the country of origin will be sufficient.

S – 8 years’ experience, 6 of which shall be on the welds and production performed in the company, 40 h Certificate of Welding Coordinator or training covering EN ISO 1090-1 2009+A1 2011, ISO 3834-1:2005, & ISO 14731:2006.

B - 6 years’ experience, 4 of which shall be on the welds and production performed in the company, 24h Certificate training covering ISO 14731:2006.

EXC	Steels (steel group)	Thickness (mm)		
		t ≤ 25	25 < t ≤ 50	t > 50
EXC2	S235 to S355 (1.1, 1.2, 1.4)	B	S	C
	S420 to S700 (1.3, 2, 3)	S	C	C
	Austenitic (8) Ferritic (7.1)	B	S	C
	Austenitic – ferritic (10)	S	C	C
EXC3	S235 to S355 (1.1, 1.2, 1.4)	S	C	C
	S420 to S700 (1.3, 2, 3)	C	C	C
	Austenetic (8) Ferritic (7.1)	S	C	C
	Austenetic – ferritic (10)	C	C	C
EXC4	ALL	C	C	C

TABLE: LEVEL OF KNOWLEDGE

Certificate training for Basic and Standard level of welding coordinator should be implement by EUROCERT training center. For more information please contact with us on abriskolas@eurocert.gr or with EUROCERT representative.